

PRODUCT' SPECIFICATION

Waterstop HyDra Elastomer construction joint series A according to DIN 7865, part 1 and 2 is a permanently flexible sealing profile made of elastomer, SBR or EPDM, that is used to seal construction joints in waterproof concrete structures with high water pressures.

Characteristics / Advantages

- high tensile strength and elongation at break
- high permanent flexibility and high-load bearing capacity
- suitable for water pressure
- resistant to all natural media acting aggressively to concrete
- resistant to a wide range of chemical substances (tests required for each additional specific situation)
- resistant to bitumen
- supply of systems for easy handling on site
- vulcanizable by using butt joints on site

Application

- joint sealing in concrete structures
- construction joint sealing system for in-situ concrete

Typical structures

- commercial buildings, cellars, bridges, trough and bridge constructions
- rail tunnels and road tunnels
- water construction plants

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Standards / Directives

■ DIN 18197

■ DIN 7865, part 2

WU- Directives DAfStb

ZTV-ING, Riz-Ing

Vulcanizing instructions

Test certificate / Approvals

latest manufacturer's test certificate

certificate of conformity - DIN 7865

external monitoring by MPA NRW

internal monitoring

PRODUCT DATA

Material

• SBR elastomer (styrene butadiene rubber)

EPDM elastomer (ethylene-propylene-diene monomer)

Colour

black

Packaging

supplied as standard rolls (25 m), pre-cut parts and systems

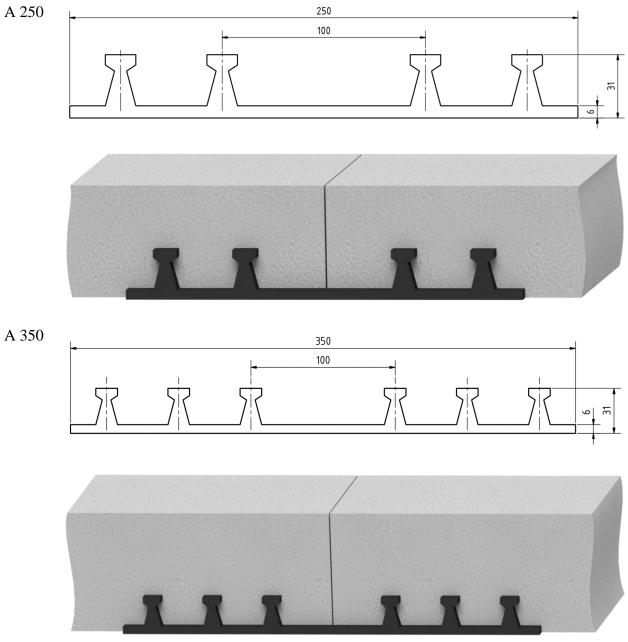
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| MECHANICAL PROPERTIES | | |
|-----------------------------------|----------------------------------|--|
| according to DIN 7865, part 2 | | |
| | | |
| Shore A hardness | 62 ± 5 | |
| | | |
| Tear strength | ≥ 10 MPa | |
| | | |
| Elongation at break | ≥ 380 % | |
| | | |
| Comment | 1601 / 2200 / 200/ | |
| Compression set | $168h / 23^{\circ}C \le 20\%$ | |
| | $24h / 70^{\circ}C \le 35\%$ | |
| Tear propagation resistance | ≥ 8 kN/m | |
| | | |
| Performance after heat ageing | Shore A hardness change ≤ 8 | |
| | Tear strength ≥ 9 MPa | |
| | Elongation at break $\geq 300\%$ | |
| Low temperature performance | < 90 Shore A | |
| Low temperature performance | = 50 Shore A | |
| | 200/ | |
| Tension set | ≤ 20% | |
| | | |
| Performance after conditioning in | Residual deformation < 20% | |
| hot bitumen | Tear strength ≥ 7 MPa | |
| | Elongation at break $\geq 300\%$ | |
| Performance after ozone ageing | No cracks | |
| | | |
| | | |

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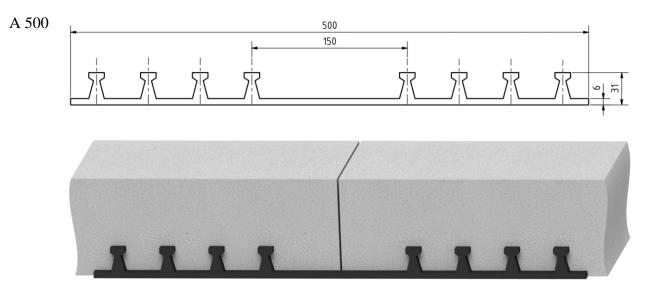


All dimensions in mm

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HyDratec

Waterstop HyDra Elastomer A



All dimensions in mm

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